

JUN 07 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-567-145
Job Sheet 178374



Part No: D350-567-145

Job Qty: 1 ea

Part Name: Floor Window Close Out (AS350 B3e)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/30/18

Job Tracking No:

Due Date: 6/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV F IPP REV:A 13.04.01 AS PER DSI9590 REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		6/27/18	0.00	0.00	Start Up Stores/Pkg-2		6/11/2018
110	Packaging	1 pcs		6/27/18	0.00	0.00	Packaging1-3		
120	QC	1 pcs		6/27/18	0.00	0.00	QC4		
130	Packaging	1 pcs		6/27/18	0.00	0.00	Packaging3-1		
135	DC	1 pcs		6/27/18	0.00	0.00	DC		
140	QC21-FG	1 Ea		6/27/18	0.00	0.00	QC21		JUN 27

Part Op 130 - Identify and pack for shipping as per PPP D350-567-145 Location FG033
Descriptions: 135 - Photocopy bluefile & type labels per PPP D350-567-145 CHG001

DAS
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	5 Ea (5 ea)	90-Start up Operation	5066936
AN525-10R6	Screw	2 Ea (2 ea)	90-Start up Operation	FM137307
AN525-832R7	Screw	2 Ea (2 ea)	90-Start up Operation	5067896
CB200	Acrylic Adhesive, 3.5G	1 pcs (1 ea)	90-Start up Operation	5078151
D3802-1	Window Seal (\$ Per Foot)	2 Ea (2 ea)	90-Start up Operation	5069414
D4435-9	Bracket	2 Ea (2 ea)	90-Start up Operation	5018539
D4436-041	Aft Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	503017
D4441-1	Rubber Seal	2 ft (2 ea)	90-Start up Operation	F151347
D4730-020-030	Velcro Strip 2.0W X 3.0L	1 Ea (1 ea)	90-Start up Operation	5071992
D4971-041	T/R Bellcrank Cover Assembly	1 Ea (1 ea)	90-Start up Operation	5076720
D5076-041	Fwd Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	508217
MS21042L06	Nut	7 Ea (7 ea)	90-Start up Operation	5049834
MS21042L08	Nut	2 Ea (2 ea)	90-Start up Operation	5044234
MS21042L3	Nut	5 Ea (5 ea)	90-Start up Operation	5075328
MS21059L3	Nut Plate	2 Ea (2 ea)	90-Start up Operation	5079114
MS35206-229	Screw	7 Ea (7 ea)	90-Start up Operation	5067268
NAS1149F0332P	Washer	10 Ea (10 ea)	90-Start up Operation	5068662
NAS1149FN616P	Washer	14 Ea (14 ea)	90-Start up Operation	5064085
NAS1149FN816P	Washer	2 Ea (2 ea)	90-Start up Operation	F117316-25

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
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DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																					
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Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																																					
Description Work Order Deviation		Disposition		Completed By																																					
DART Aerospace Ltd. 1270 Aberdeen Street Newkensbury, ON K6A 1X7 CANADA TEL: 813 532-5200 Email: sales@dartaero.com www.dartaero.com Date: 06/21/16 Container No: S083120 Part: D350-567-145 Job No: 178374 Serial No/Batch: S083120 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____				Lead hand / Supervisor Approval Verification																																					
				QC / QA Coordinator Approval																																					
				FAULT CATEGORY <table style="width:100%; border: none;"> <tr> <td style="border: none;">☐ Pressure/Forced</td> <td style="border: none;">☐ Temperature/Cure</td> <td style="border: none;">☐ Power Loss/Surge</td> <td style="border: none;">☐ Positioned Wrong</td> </tr> <tr> <td style="border: none;">☐ Loading</td> <td style="border: none;">☐ Set-up</td> <td style="border: none;">☐ Folio/Program</td> <td style="border: none;">☐ Outside Dimensions</td> </tr> <tr> <td style="border: none;">☐ Centre Not Concentric</td> <td style="border: none;">☐ BOM/Route</td> <td style="border: none;">☐ Grain</td> <td style="border: none;">☐ Over/Under tolerance</td> </tr> <tr> <td style="border: none;">☐ Cracks</td> <td style="border: none;">☐ Broken/Damage/Defect</td> <td style="border: none;">☐ Weld</td> <td style="border: none;">☐ Part Incorrect</td> </tr> <tr> <td style="border: none;">☐ Rip/Kink/Ripple/Wave</td> <td style="border: none;">☐ Inspection Incomplete/Unqualified</td> <td style="border: none;">☐ Wrong Stock Pulled</td> <td style="border: none;">☐ Part Lost/Missing</td> </tr> <tr> <td style="border: none;">☐ S</td> <td style="border: none;">☐ Contamination</td> <td style="border: none;">☐ Out of Sequence</td> <td style="border: none;">☐ Part Moved</td> </tr> <tr> <td style="border: none;">☐ Bending</td> <td style="border: none;">☐ Countersink</td> <td style="border: none;">☐ Off-set</td> <td style="border: none;">☐ Drawing</td> </tr> <tr> <td style="border: none;">☐ Treat</td> <td style="border: none;">☐ Cut Too Short</td> <td style="border: none;">☐ Mislabeled</td> <td style="border: none;">☐ Finish</td> </tr> <tr> <td style="border: none;">☐ Twist/Twist in Tube</td> <td style="border: none;">☐ Instructions Incomplete/Unclear</td> <td style="border: none;">☐ Fit/Function</td> <td style="border: none;">☐ Misread</td> </tr> <tr> <td style="border: none;">☐ Marks/Chatter</td> <td style="border: none;">☐ Drill Holes</td> <td style="border: none;">☐ Misaligned/off center</td> <td style="border: none;">☐ Turning Sequence</td> </tr> </table>		☐ Pressure/Forced	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Loading	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions	☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect	☐ Rip/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ S	☐ Contamination	☐ Out of Sequence	☐ Part Moved	☐ Bending	☐ Countersink	☐ Off-set	☐ Drawing	☐ Treat	☐ Cut Too Short	☐ Mislabeled	☐ Finish	☐ Twist/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread
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Substation ☐ Past Expiry Date ☐ Misidentified ☐		Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		OTHER :																																					

90-Start up Operation

AN3-3A	5	691	0
AN525-10R6	2	182	0
AN525-832R7	2	63	0
CB200	1	11	0
D3802-1	2	91	0
D4435-9	2	2	0
D4436-041	1	1	0
D4441-1	2	70	0
D4730-020-030	1	0	0
D4971-041	1	0	0
D5076-041	1	1	0
MS21042L06	7	209	0
MS21042L08	2	1,634	0
MS21042L3	5	1,471	0
MS21059L3	2	161	0
MS35206-229	7	144	0
NAS1149F0332P	10	2,119	0
NAS1149FN616P	14	97	0
NAS1149FN816P	2	222	0

Part Specifications

Specifications could not be found.

Plex 5/30/18 3:05 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								



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Hawkesbury, ON
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Canada

Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003779	S079570	AN3-3A	Bolt	S066936	ST350	5
003779	S079571	AN525-10R6	Screw	fm137307	ST329	2
003779	S079572	AN525-832R7	Screw	s067896	ST328	2
003779	S079635	CB200	Acrylic Adhesive, 3.5G	S078151	LG001	1
003779	S079620	D3802-1	Window Seal (\$ Per Foot)	S069414	ST416	2
003779	S083114	D4435-9	Bracket	s078339	ST091	2
003779	S083106	D4436-041	Aft Bracket Assembly	s083017	ST618	1
003779	S079616	D4441-1	Rubber Seal	F151347	ST422	2
003779	S079618	D4730-020-030	Velcro Strip 2.0W/ X 3.0L	S077992	ST112	1
003779	S076770	D4971-041	T/R Bellcrank Cover Assembly	S076768	ST621	1
003779	S083108	D5076-041	Fwd Bracket Assembly	S082779	ST617	1
003779	S079577	MS21042L06	Nut	s049834	ST303	7
003779	S079576	MS21042L08	Nut	s044234	ST303	2
003779	S079575	MS21042L3	Nut	s075328	ST303	5
003779	S079574	MS21059L3	Nut Plate	s079114	ST301	2
003779	S079573	MS35206-229	Screw	s067268	ST271	7
003779	S079562	NAS1149F0332P	Washer	S071415	ST262	10
003779	S079561	NAS1149FN616P	Washer	S064085	ST263	14
003779	S079560	NAS1149FN816P	Washer	F117316-25	ST263	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/21/18 4:10 PM dart.quirion.sonia